

# **TECHNICAL DATA SHEET**

# <u>Synplas SPCT – Print receptive Synthetic paper</u>

# **Product Description**

Synplas SPCT is a calendared synthetic paper for use in the offset printing, flexo and screen processes. The material is durable, water resistant and versatile, it can be punched, stitched, glued and creased. This is a lighter material compared to out other calendared products.

# **Typical Applications**

Recommended for use in

- Labels,
- Horticultural Tags,
- Banners,
- Manuals,
- Menus,
- Posters.

#### **Key Features**

Synplas SPCT is an uncoated material, but printable on either side. It has a very good tear resistance in one direction only and has excellent folding characteristics, as well as a higher whiteness level and lower gsm compared to our other calendared products. The material is 100% recyclable and meets todays environmental requirements.

### **Sizes Available**

Can be purchased in roll form or as sheeted material. Maximum width of 1300mm in roll form. Sheet sizes can be tailored to customer requirements. Available in thicknesses from  $80\mu$  to  $200\mu$ .

## **Properties**

Item		Unit	Reference Data					Test Method
Thickness		μ	80*	100*	120*	150*	200*	
Thickness Variation		%	±7					Micro Gauge
Transmittance		%	27.0	25.0	23.0	21.0	17.0	ASTM D1003
Whiteness		WI	90					ASTME313
Base Weight		Gsm	98	122	147	183	244	
Yield		Mt <sup>2</sup> .Kg <sup>-1</sup>	10.25	8.20	6.80	5.46	4.10	
Gloss Value	Α	GU	2-5					ASTMD523
	В	GU	3-6					
Roughness	Α	μ	30-55					JISB0601
	В	μ	30-65					
Tear	MD	gm/mm	380	390	400	410	430	ASTM D1922
Strength	CD	gm/mm	540	530	520	510	500	
Tensile	MD	psi	4100	4080	4060	4040	4000	ASTM D638
Strength	CD	psi	2600	2580	2560	2540	2500	
Elongation	MD	%	560	540	530	520	500	ASTM D638
	CD	%	87	86	85	84	82	
Surface Tension		Dyne/cm	44					ASTMD2578
Specific Gravity		-	1.22 ± 0.03					ASTMD792
Surface Resistance		Ω/□	9*10 <sup>12</sup>					ASTMD257

<sup>\*</sup>Green - Immediate availability

# **Ink Compatibility**

Synplas SPCT has no coating and should be printed using oxidizing inks only. All Synplas products have a closed cell structure so 30-50% less ink is needed because ink stays on the surface giving a more vibrant image, but cannot be used with laser printers. Please read our recommended printing instructions for offset printing on our website.

# **Storage and Shelf life**

When stored in a dry, well ventilated area, under ambient conditions, with no excessive variation in temperature, the useable life of the product should be in excess of 5 years.

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<sup>\*</sup>Yellow - Delayed availability