

# **TECHNICAL DATA SHEET**

# <u>Synplas SYPH – Print receptive Synthetic paper</u>

# **Product Description**

Synplas SYPH is an extruded synthetic paper with a print receptive coating on both sides, suitable for printing by all popular methods such as offset, uv, screen and flexo. The material is durable, water resistant and versatile, it can be punched, stitched, glued and creased.

## **Typical Applications**

Recommended for use in

- Labels,
- Manuals,
- Posters,
- Brochures,
- Baggage tags
- Maps.

#### **Key Features**

Synplas SYPH is a cavitated and extruded material, which is coated on both sides and has excellent tear resistance in both directions. It is also a food certified product. The material is 100% recyclable and meets todays environmental requirements.

#### **Sizes Available**

Can be purchased in roll form or as sheeted material. Maximum width of 1300mm in roll form. Sheet sizes can be tailored to customer requirements. Available in thicknesses from  $100\mu$  to  $290\mu$ .

#### **Properties**

Item		Unit	Testing Temp: 23°C			Relative Humidity: 50%			
			Reference Data						
Thickness		μm	100	120	150	180	200	230	260
Unit Weight		g/m²	86±5	100±5	110±6	130±4	150±5	163±5	189±4
Non (Electronic) Corona Coating Weight		g/m²	7~9	8~10	8~10	7~9	8~10	8~10	7~9
(Electronic) Corona Coating Weight		g/m²	8~10	8~10	8~10	7~9	8~10	8~10	8~2
Whiteness		%	≥85	≥85	≥85	≥85	≥85	≥85	≥85
Opacity		%	≥85	≥85	≥85	≥85	≥85	≥85	≥85
60°C Gloss		%	5±2	5±2	5±2	5±2	5±2	5±2	5±2
Coating Adhesion			≥6	≥6	≥6	≥6	≥6	≥6	≥6
Printing Ink Adhesion Test	Flexo		5	5	5	5	5	5	5
	Letterpress		5	5	5	5	5	5	5
Appearance Test			Good	Good	Good	Good	Good	Good	Good
Conclusion			Passed	Passed	Passed	Passed	Passed	Passed	Passed

<sup>\*</sup>Green - Immediate availability

# **Ink Compatibility**

Standard litho inks. Oxidising and UV lithographic printing and screen printing process inks. When printing litho, the use of oxidizing inks will reduce drying times. Please read our recommended printing instructions for offset printing on our website.

### **Storage and Shelf life**

When stored in a dry, well ventilated area, under ambient conditions, with no excessive variation in temperature, the useable life of the product should be in excess of 5 years.

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<sup>\*</sup>Yellow - Delayed availability