

# **TECHNICAL DATA SHEET**

# <u>Synplas SPG – Print receptive Synthetic paper</u>

### **Product Description**

Synplas SPG is an extruded synthetic paper with a print receptive coating on one side, suitable for printing by all popular methods such as offset, uv, screen and flexo. The material is durable, water resistant and versatile, it can be punched, stitched, glued and creased.

# **Typical Applications**

Recommended for use in

Labels

#### **Key Features**

Synplas SPG is a cavitated and extruded material, which has coating on a single side and has excellent tear resistance in both directions. It is also a food certified product. The material is 100% recyclable and meets todays environmental requirements.

#### **Sizes Available**

Can be purchased in roll form or as sheeted material. Maximum width of 1350mm in roll form of SPG75, and 1030mm in SPG95. Sheet sizes can be tailored to customer requirements. Available in thicknesses from 75µ to 95µ.

#### **Properties**

Item		Unit	Reference Data		Test Method
Thickness		μ	75*	95*	
Thickness Variation		%	7	7	TAPPI T-411
Specific Gravity		g/m³	0.84	0.83	ASTM D-792
Opacity		%	91	91	TAPPI T-425
Whiteness		%	96	96	TAPPI T-525
Base Weight		Gsm	63.0	78.9	
Yield		Sq/Mt-per Kg	15.87	12.67	
Gloss Value		%	18	18	TAPPI T-480
Layers			5	5	
Roughness		μ	0.7	0.7	TAPPI T-555
Coating Thickness		μ	4	4	
Bonding Strength			6	6	
Thermal	MD	%	1.25	1.08	STM D-273
Shrinkage	CD		0.42	0.3	
Elongation	MD	%	116	104	ASTM D-882
	CD		45	55	

<sup>\*</sup>Green – Immediate availability

## **Ink Compatibility**

Synplas SPG is coated on only one side and is compatible with standard litho inks, oxidising and UV lithographic printing and screen printing process inks. When printing litho, the use of oxidizing inks will reduce drying times. All Synplas products have a closed cell structure so 30-50% less ink is needed because ink stays on the surface giving a more vibrant image, but cannot be used with laser printers. Please read our recommended printing instructions for offset printing on our website.

#### **Storage and Shelf life**

When stored in a dry, well ventilated area, under ambient conditions, with no excessive variation in temperature, the useable life of the product should be in excess of 5 years.

114, Roebuck Road, Chessington Industrial Estate, Chessington, Surrey, KT9 1EU.

T: 01737 813517

Unit 4, Rokeby Court, Warrington Road, Manor Park, Runcorn, WA7 1RW.

T: 01928 597750

COATING EXCELLENCE

Email: sales@depltd.co.uk Website: www.depltd.co.uk

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<sup>\*</sup>Yellow - Delayed availability