

# **TECHNICAL DATA SHEET**

# <u>Synplas SPA – Print receptive Synthetic paper</u>

## **Product Description**

Synplas SPA is a calendared synthetic paper for use in the offset printing, flexo and screen processes. The material is durable, water resistant and versatile, it can be punched, stitched, glued and creased.

## **Typical Applications**

Recommended for use in

- Labels,
- Manuals,
- o Posters,
- Brochures,
- Displays,
- Banding Tape,
- Maps.

#### **Key Features**

Synplas SPA is an uncoated material, but printable on either side. It has a very good tear resistance in one direction only and has excellent folding characteristics. The material is 100% recyclable and meets todays environmental requirements.

#### **Sizes Available**

Synplas SPA can be purchased in roll form or as sheeted material. Maximum width of 1300mm in roll form, and up to 2700 LM in length. Sheet sizes can be tailored to customer requirements upon request. Available in thicknesses from  $100\mu$  to  $150\mu$ .

#### **Properties**

Item		Unit	Reference Data			Test Method
Thickness		μ	100	120	150	
Thickness Variation		%	±7	±7	±7	Micro Gauge
Transmittance		%	28↓	28↓	28↓	ASTM D1003
Whiteness		WI	78↑			ASTME313
Base Weight		Gsm	134	161	201	
Yield		Mt².Kg <sup>-1</sup>	7.46	6.21	4.97	
Gloss Value		GU	2-5	2-5	2-5	ASTMD523
463 Roughness	Α	μ	10-30	10-30	10-30	JISB0601
	В	μ	25¬60	25¬60	25-60	
408 Roughness	Α	μ	40-60	40-60	40-60	JISB0601
	В	μ	25-60	25¬60	25-60	
Tensile Strength	MD	MPa	19.3			ASTM D638
	CD	MPa	13.8			
Elongation	MD	%	200个	200个	200个	ASTM D638
	CD	%	40↑	40↑	40个	
Surface Tension		Dyne/cm	46个	46↑	46个	ASTMD2578
Surface Resistance		Ω/□	9*10¹²↓			ASTMD257

<sup>\*</sup>Green – Immediate availability

#### **Ink Compatibility**

Synplas SPA has no coating and should be printed using oxidizing inks only. All Synplas products have a closed cell structure so 30-50% less ink is needed because ink stays on the surface giving a more vibrant image, but cannot be used with laser printers. Please read our recommended printing instructions for offset printing on our website.

### **Storage and Shelf life**

When stored in a dry, well ventilated area, under ambient conditions, with no excessive variation in temperature, the useable life of the product should be in excess of 5 years.

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<sup>\*</sup>Yellow - Delayed availability